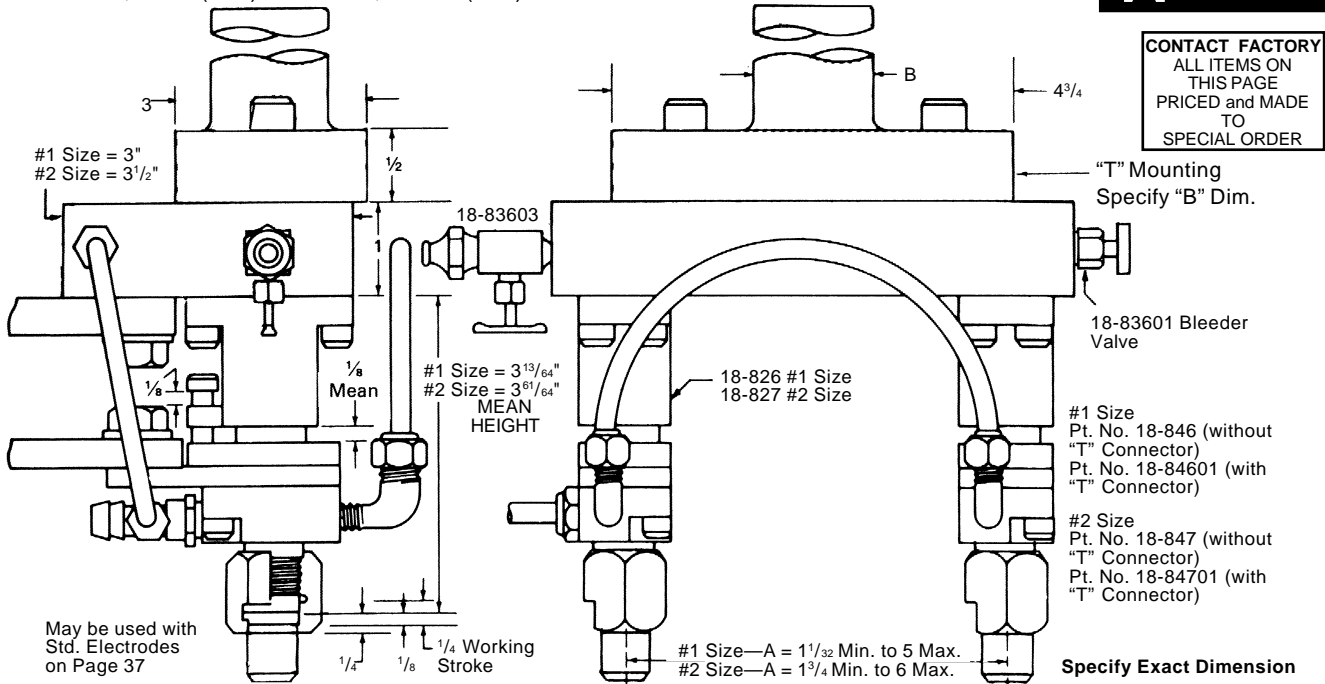


ASSEMBLIES OF HYDRAULIC "Nu-Twist"® NUMBERS 18-846, 18-847, AND 18-836

NSRW Co., Inc. (800) 933-6779, FAX: (205) 663-3221 Authorized Distributor CMW Inc.

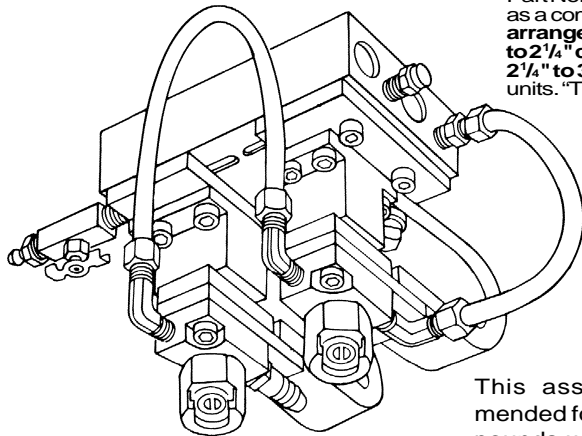


CONTACT FACTORY
ALL ITEMS ON
THIS PAGE
PRICED and MADE
TO
SPECIAL ORDER



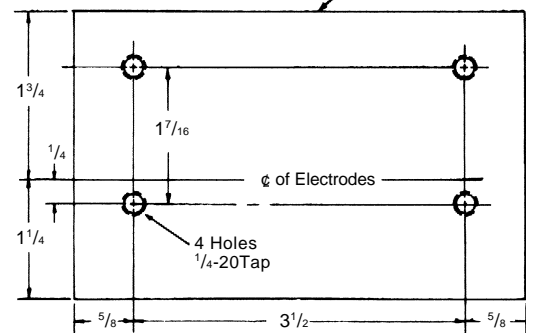
MAXIMUM RECOMMENDED WELD FORCE: #1 Size 1000# per 18-826 Unit 12,000 Amps. @ 10% Duty Cycle
#2 Size 2000# per 18-827 Unit 16,000 Amps. @ 10% Duty Cycle

Part No. 18-836 (shown below) is a typical assembly using two 18-826 assemblies set up as a complete self-contained unit for making two spot welds at one time. **This unit is so arranged as to allow the center distances to be readily adjusted from 1 1/32" centers to 2 1/4" centers or by rearrangement of the same parts centers may be adjusted from 2 1/4" to 3 1/2" centers.** This set up also include facilities for filling and bleeding the hydraulic units. "T" Mounting 18-83614 is available to order for Assembly 18-836.



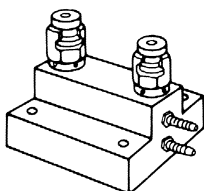
This assembly is recommended for use at up to 1000 pounds weld force per electrode and at up to 12,000 amperes secondary weld current at 10% duty cycle.

View of Base for 18-836 Shunt Side of Assembly

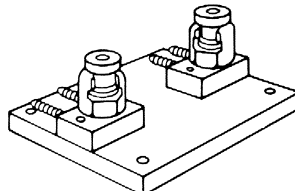


CMW "Nu-Twist"® ADAPTERS BUILDING BLOCKS FOR DIES AND BACKUPS

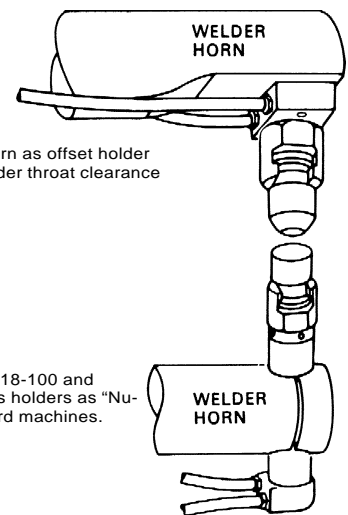
Easy electrode changeover for minimum downtime
Uniform height of electrode easily maintained for equal backup height
Easily located for stepped or irregular shapes
Provides low-cost standard building block for backup or die insert
Permit building of lower-cost water-cooled die bases or backup dies
Side removal requires minimum clearance for electrode replacement



Near-flush mounting
water is brought through base



Permit use of
simple plate-type die base



Use of welder horn as offset holder
for minimum welder throat clearance

Use with CMW standard 18-100 and 18-200 and 18-300 series holders as "Nu-Twist" holders on standard machines.