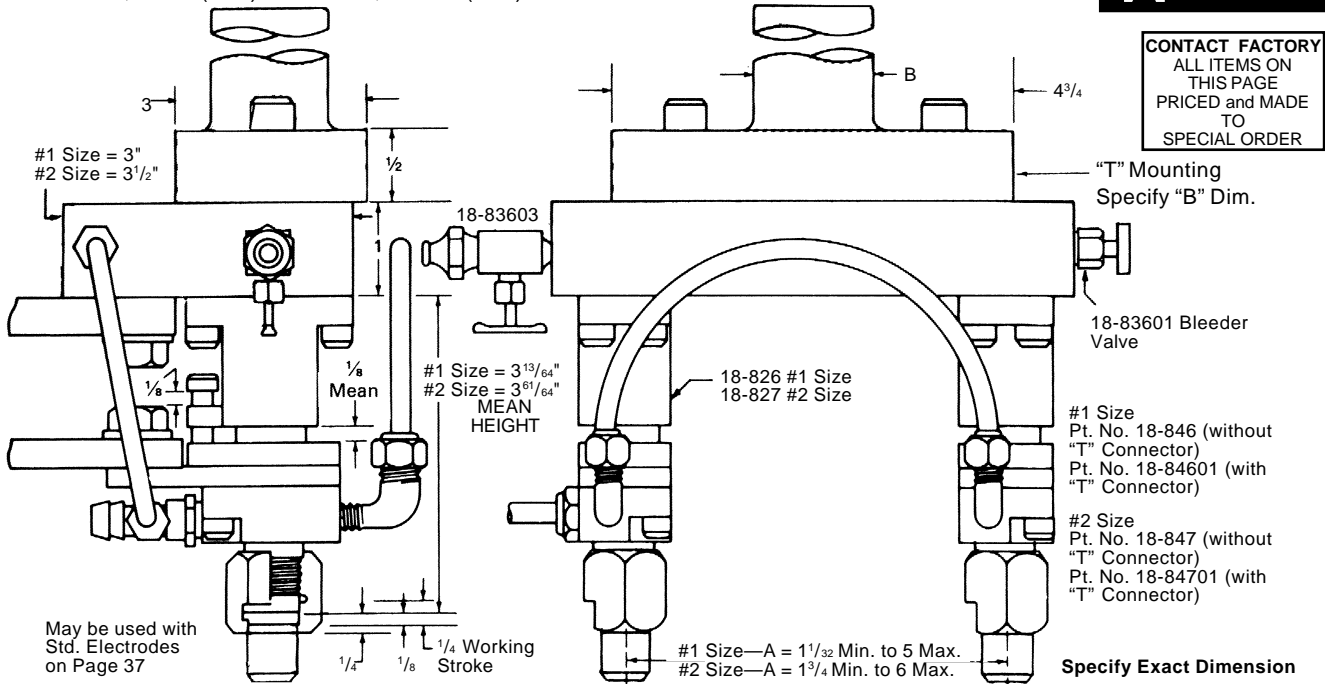


ASSEMBLIES OF HYDRAULIC "Nu-Twist"® NUMBERS 18-846, 18-847, AND 18-836

NSRW Co., Inc. (800) 933-6779, FAX: (205) 663-3221 Authorized Distributor CMW Inc.

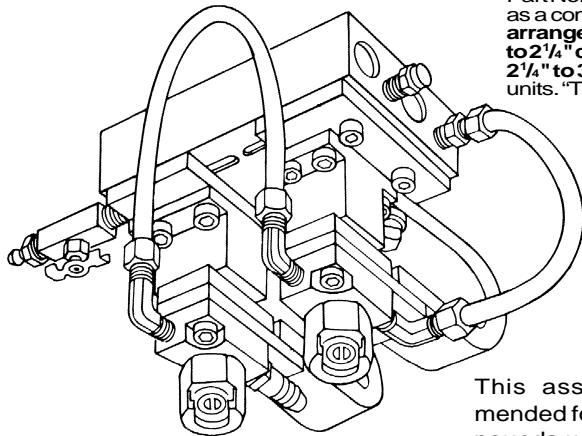


CONTACT FACTORY
ALL ITEMS ON
THIS PAGE
PRICED and MADE
TO
SPECIAL ORDER



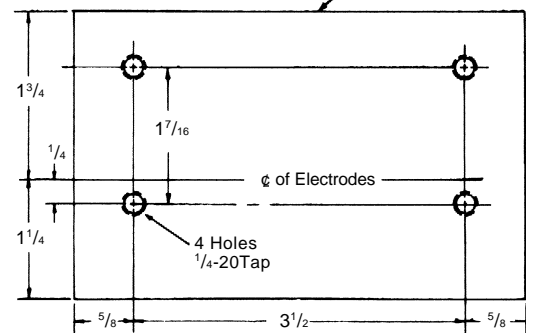
MAXIMUM RECOMMENDED WELD FORCE: #1 Size 1000# per 18-826 Unit 12,000 Amps. @ 10% Duty Cycle
#2 Size 2000# per 18-827 Unit 16,000 Amps. @ 10% Duty Cycle

Part No. 18-836 (shown below) is a typical assembly using two 18-826 assemblies set up as a complete self-contained unit for making two spot welds at one time. **This unit is so arranged as to allow the center distances to be readily adjusted from 1 1/32" centers to 2 1/4" centers or by rearrangement of the same parts centers may be adjusted from 2 1/4" to 3 1/2" centers.** This set up also include facilities for filling and bleeding the hydraulic units. "T" Mounting 18-83614 is available to order for Assembly 18-836.



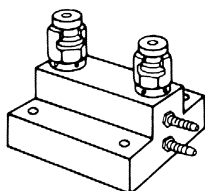
This assembly is recommended for use at up to 1000 pounds weld force per electrode and at up to 12,000 amperes secondary weld current at 10% duty cycle.

View of Base for 18-836 Shunt Side of Assembly

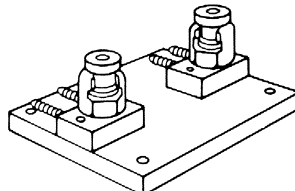


CMW "Nu-Twist"® ADAPTERS BUILDING BLOCKS FOR DIES AND BACKUPS

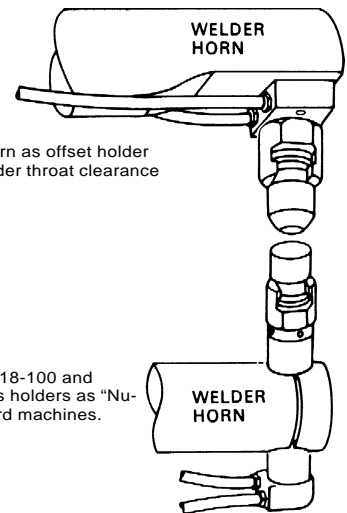
- Easy electrode changeover for minimum downtime
- Uniform height of electrode easily maintained for equal backup height
- Easily located for stepped or irregular shapes
- Provides low-cost standard building block for backup or die insert
- Permit building of lower-cost water-cooled die bases or backup dies
- Side removal requires minimum clearance for electrode replacement



Near-flush mounting water is brought through base



Permit use of simple plate-type die base



Use of welder horn as offset holder for minimum welder throat clearance

Use with CMW standard 18-100 and 18-200 and 18-300 series holders as "Nu-Twist" holders on standard machines.